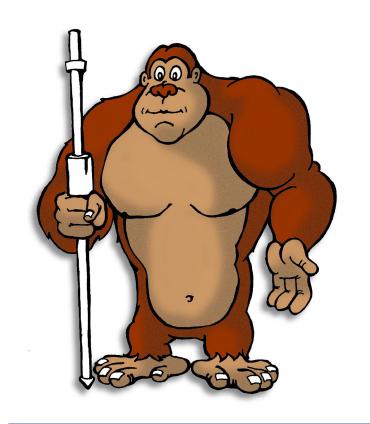
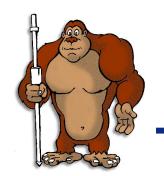
Headquarters U.S. Air Force

Integrity - Service - Excellence



Contingency Airfield Pavement Evaluation

Richard B. Smith HQ AFCESA/CESC

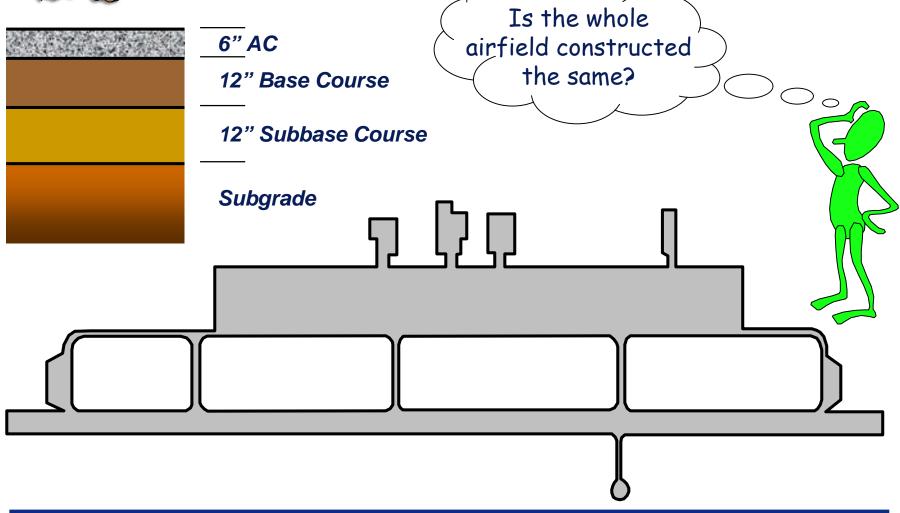


Airfield Evaluation Classifications

- Expedient (100 passes or initial surge of mission aircraft)
- Sustainment (5,000 passes or throughout anticipated operation)
- Permanent (≥ 50,000 passes or long term operations)
- All require same basic procedures, but differ in amount of data used in the evaluation and in turn the reliability of the results, as well as the detail in the report.
- Classification of evaluation is driven by the mission and time allotted for field work and analysis.

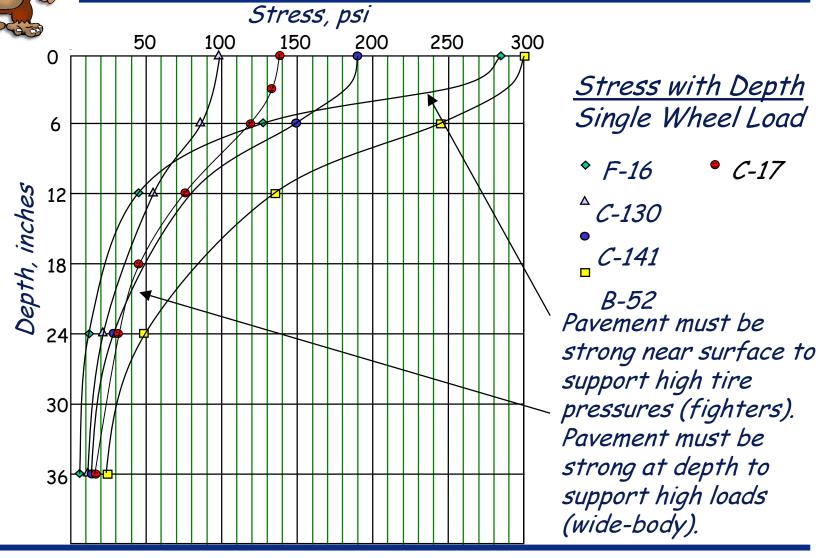


Simpleton Airfield Typical Cross Section





Do all aircraft have the same impact on pavement?





Impact of Damages/Repairs on Airfield Capability

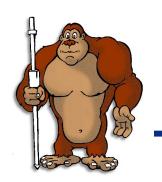


Integrity - Service - Excellence



Airfield Pavement Evaluation

- Many variables in pavement evaluation
- Assumptions are made for the unknowns
- Many agencies are involved in evaluations
 - AFCESA Pavement Evaluation Team
 - RED HORSE units
 - Air Mobility Operations Groups (AMOGs)
 - Tanker Airlift Control Elements (TALCEs)
 - Special Tactics Teams (STTs)
 - Contingency Response Groups (CRGs)
- Must have standards that all involved understand
- Operations community deserves consistent answers



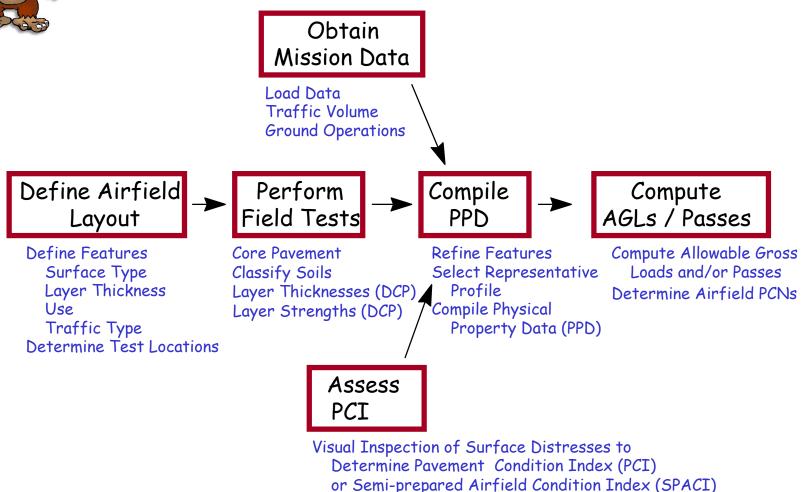
Pavement Evaluation Basic Concepts

Most concepts developed for design, but they are applicable to evaluation since evaluation is essentially the reverse of design

- --Design--Know or determine strength, load, and passes; calculate thickness
- --Evaluation--Know or determine strength and thickness; calculate load and/or passes

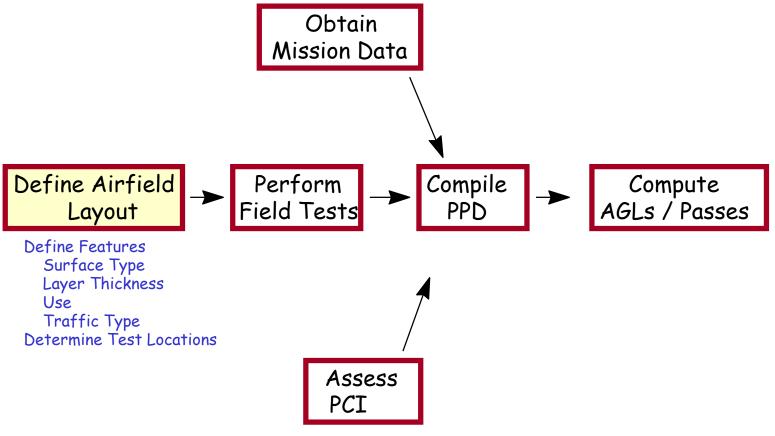


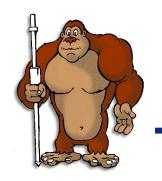
Evaluation Procedures





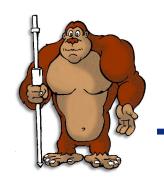
Evaluation Procedures Define Airfield Layout



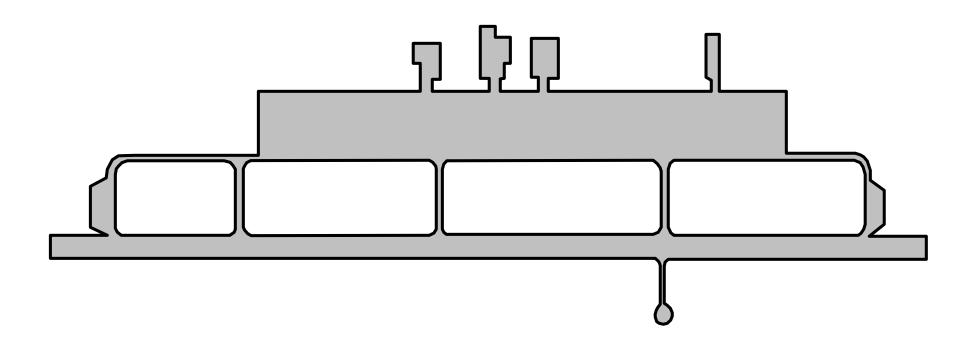


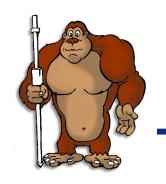
Define Airfield Layout Initial Look at Airfield

- Identify operational surfaces and define scope of evaluation
 Identify any limiting factors
 - Drainage problems
 High severity distresses
 Major repairs
 Unsuitable geometrics



Define Airfield Layout Feature Plan





Define Airfield Layout Define Features

Define Features

Pavement Type, Thickness Condition, and History Subsurface Layers Pavement Use Traffic Type



Define Airfield Layout Feature Characteristics

Pavement

Type
Thickness
History
Uniform Condition

Subsurface LayerTypesThicknessesStrengths

Single Pavement Use

R = Runway

O = Overrun

T = Taxiway

A = Apron

Traffic Type

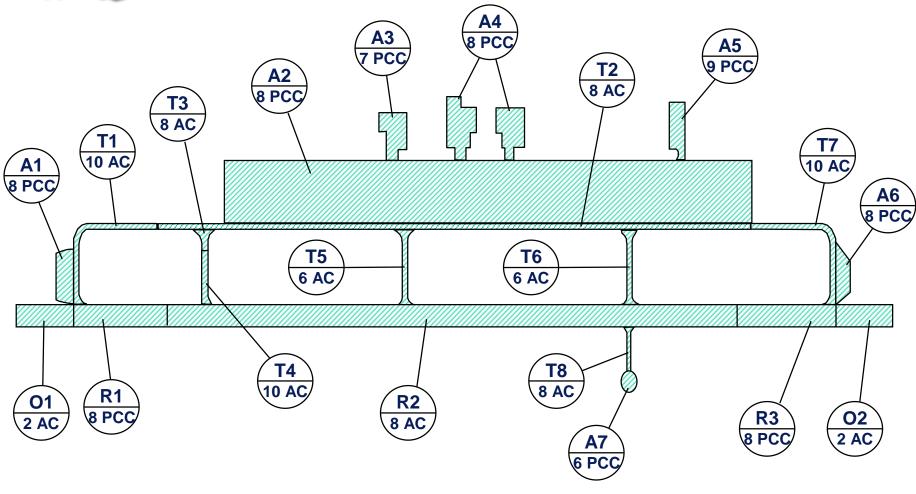
A = Channelized, full weight

B = Nonchannel, full weight

C = Less than design weight



Define Airfield Layout Feature Plan

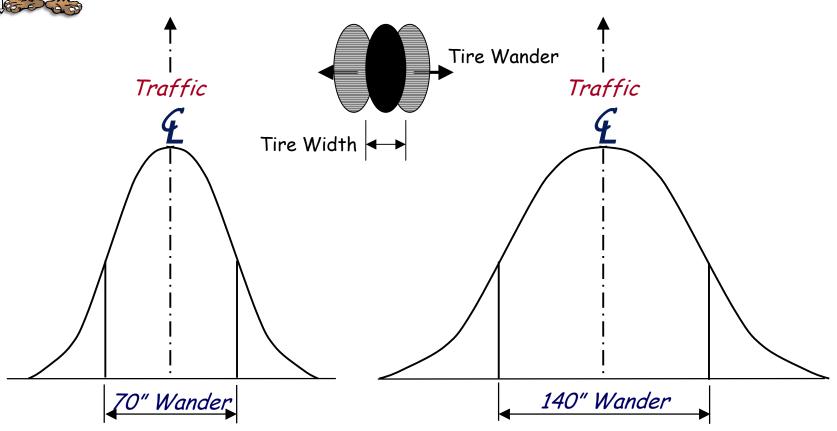




A = Channelized traffic (70" Wander), Full design weight

- B = Nonchannelized traffic (140" Wander), Full design weight
- C = Nonchannelized traffic (140" Wander), Volume of traffic is low or weight is less than design weight (75%)
- D = Nonchannelized traffic (140" Wander), Weight is less than design weight (75%), Traffic volume is extremely low (1% of A)

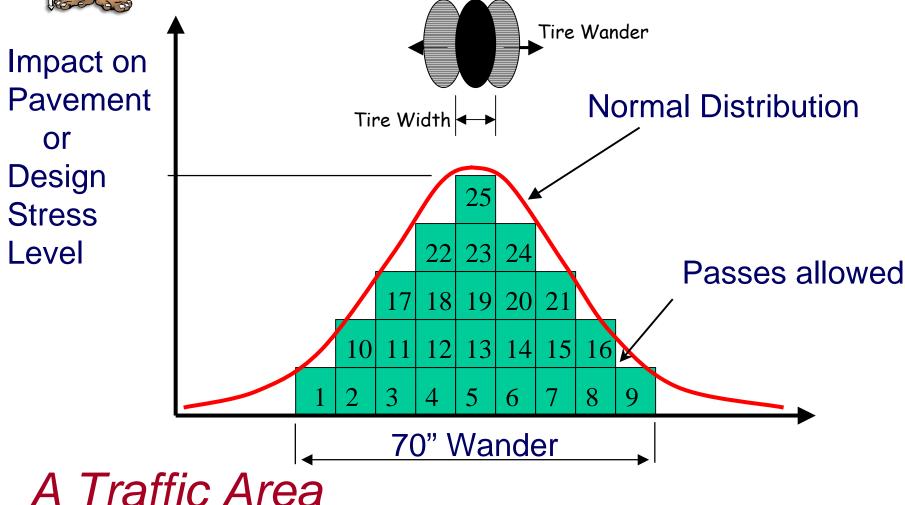




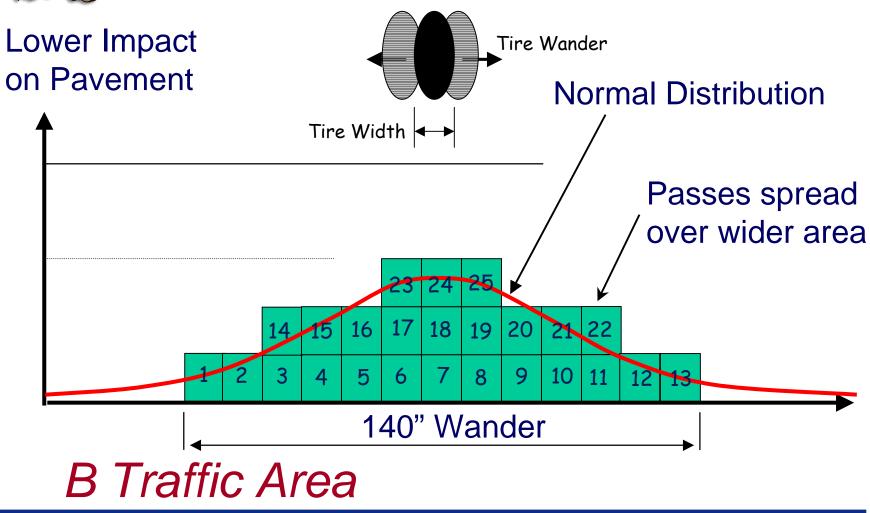
A = Channelized traffic

B/C = Nonchannelized traffic

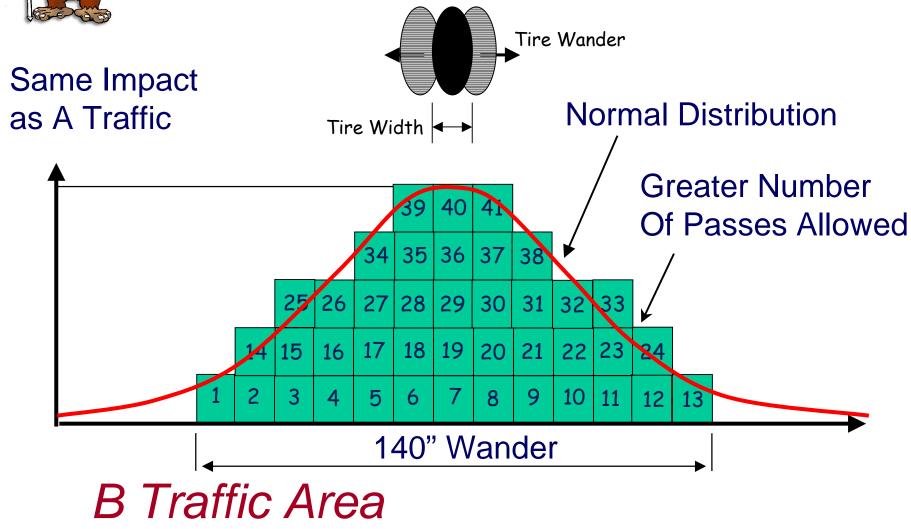




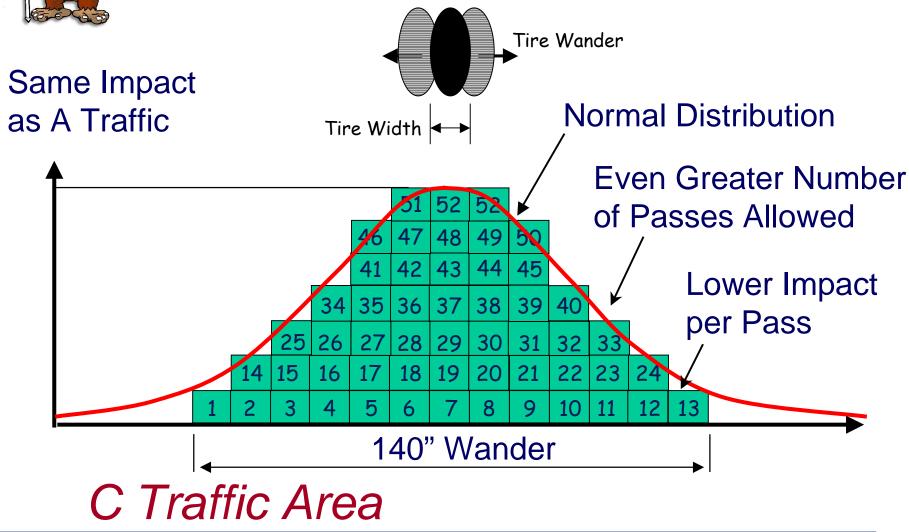










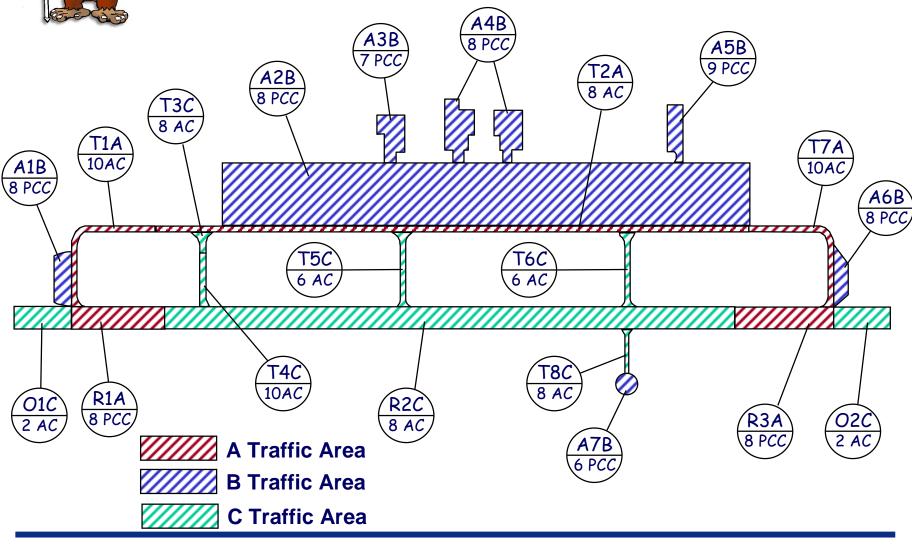




A Channelized, full weight

- 1000' Runway ends
- Primary Taxiways
- Other sections of runway, if required for back-taxi operations
- All operational surfaces of semiprepared or unsurfaced
- All operational surfaces for expedient evaluation
- B Non-channelized, Aprons full weight
- C Non-channelized, Runway interiors
 75% weight (unless used to back-taxi)
 - Secondary Taxiways
 - Overruns





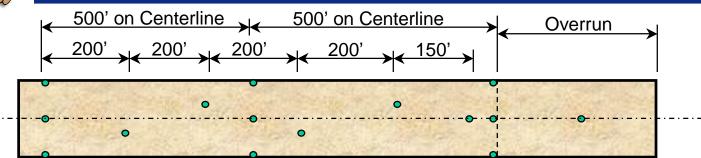


Define Airfield Layout Determine Test Locations

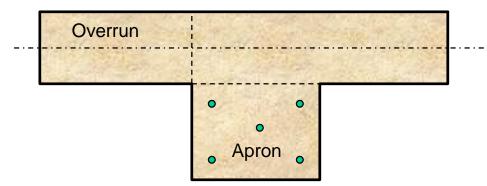
- Cover each feature or aspect of the airfield
- Test apparent weak areas first, weakest conditions often control the evaluation
- Perform as many tests as time permits, prioritize locations



Determine Test Locations Semi-prepared Airfields



Note: For unimproved airfield, continue this pattern throughout the length. For aggregate surfaced airfields, the pattern may be more widely spaced on the remaining portion of the airfield.



Typical Apron or Turnaround

Typical Semi-prepared Airfield

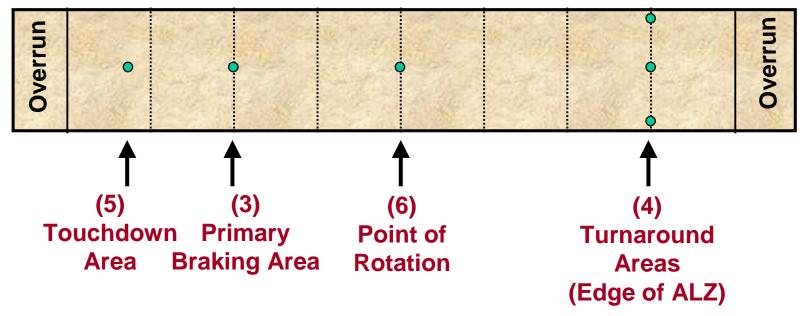
Priority Testing

- 1. Soft spots
- 2. Offsets, should be in wheel paths of main gear
- 3. Centerline
- 4. Aircraft turnarounds
- 5. Any area where the aircraft must stop
- Overrun, one test in center

 (if overrun is used as a turnaround or for takeoffs, more tests are required)
- 7. Along edges, at 500 feet intervals



Determine Test Locations Semi-prepared Airfields



- (1) Identified Soft Spots / Wet Areas
- (2) Repaired Areas

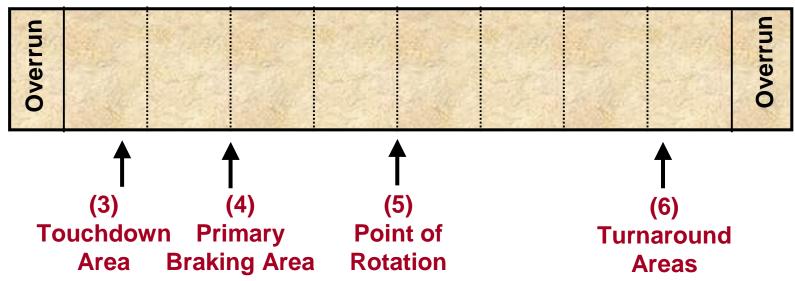
- (7) LZ End 50' from Threshold
- (8) Offsets along LZ Centerline

Priority of Test Locations to Validate LZs
When Testing is Limited due to Time Constraints

Perform as many tests as time permits, but prioritize locations

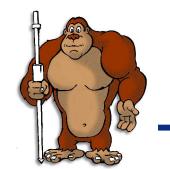


Determine Test Locations Semi-prepared Airfields



- (1) Identified Soft Spots / Wet Areas
- (2) Repaired Areas

Minimum Test Locations to Validate Previously Evaluated LZs
Prior to Immediate Missions



Determine Test Locations Indicators of Soft Areas

- Wet areas, look for low areas
 with potential drainage problems
- Areas with discolored soil
- Areas with vegetation
- •Existence of animal burrows (gophers, prairie dogs, snakes) or ant hills
- Areas previously forested which may still have excessive subsurface roots and organic materials
- Areas with excessive distresses, such as ruts and loose surface material

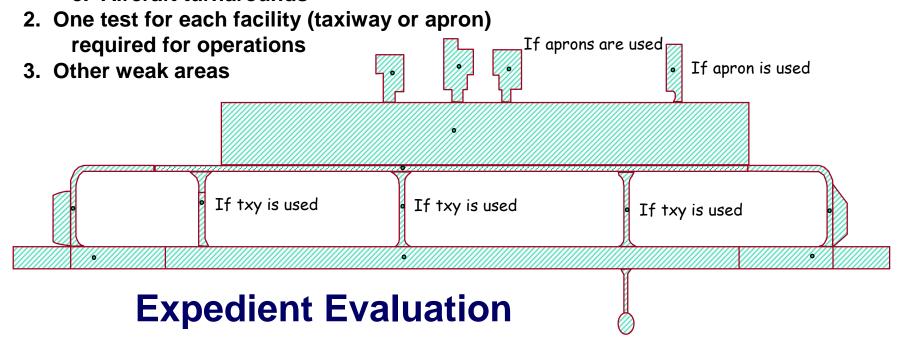


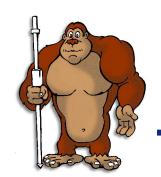
Determine Test Locations Paved Airfields

Priority Testing

Perform as many DCP tests as time permits, but prioritize test locations to ensure all critical areas are tested.

- 1. Runway
 - a. Weak areas (drainage problems, high severity level distresses, repaired areas, crater repairs)
 - b. Threshold/touchdown areas
 - c. Aircraft turnarounds



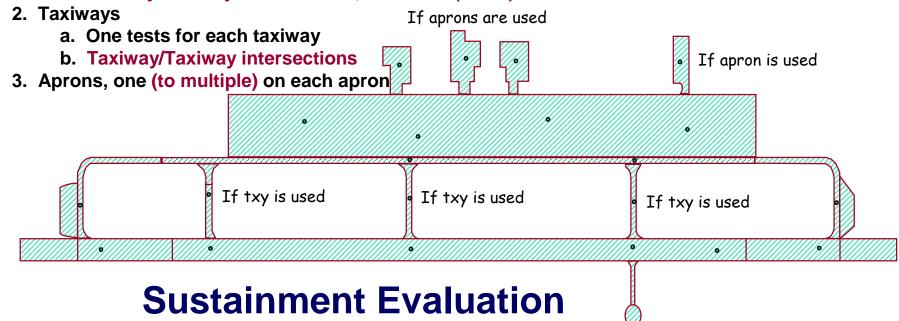


Determine Test Locations Paved Airfields

Perform as many DCP tests as time permits, but prioritize test locations to ensure all critical areas are tested. Tests in the touchdown, primary braking, and areas should be performed in the main gear paths. Tests at the Turnaround areas should be conducted near the lateral edges of the pavement as well as along the centerline.

<u>Priority Testing</u>

- 1. Runway
 - a. Soft spots / Weak areas (drainage problems, high severity level distresses, repaired areas, crater repairs)
 - b. Runway Touchdown Zone, Aircraft turnarounds, Primary braking area, Point of rotation
 - c. Runway/Taxiway Intersections, Overruns (min 2)





Determine Test Locations Paved Airfields

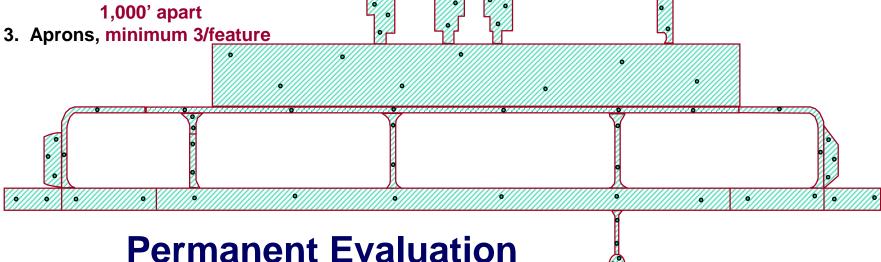
1. Runway

- a. Soft spots / Weak areas (drainage problems, high severity level distresses, repaired areas, crater repairs)
- b. Runway Touchdown Zone (min 2), Aircraft turnarounds, Primary braking area, Point of rotation
- c. Runway/Taxiway Intersections, Overruns (min 2)
- d. In main gear paths spaced 500 to 1000' apart along centerline

2. Taxiways

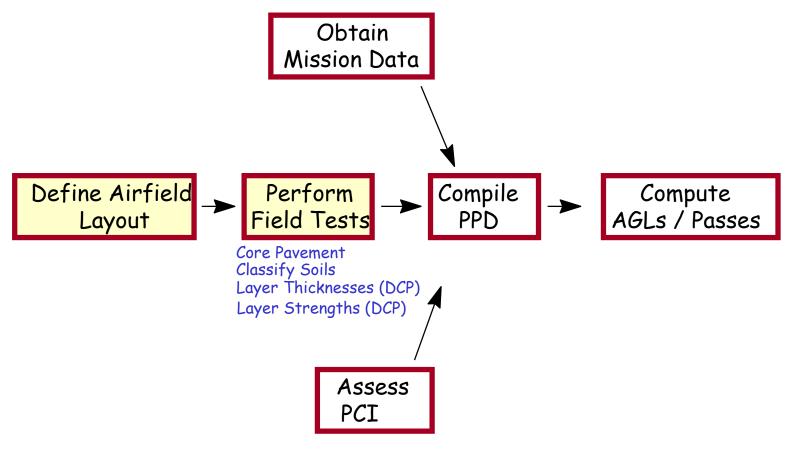
- a. Min 2 tests for each feature
- b. Taxiway/Taxiway intersections





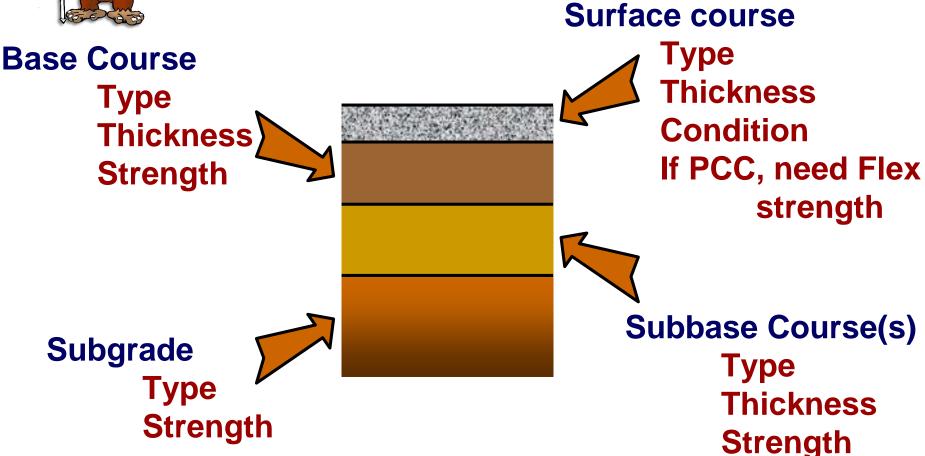


Evaluation Procedures Perform Field Tests

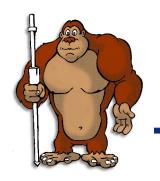




Perform Field Tests Cross Section for Each Feature

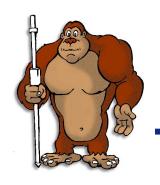


Must establish a typical cross section for each feature to be evaluated



Perform Field Tests

- Core Pavement
 - Identify Pavement Type
 - Measure Pavement Thickness
 - Access to Subsurface Layers
- Evaluate Subsurface Layers
 - Identify Soil Type
 - Measure Layer Thicknesses
 - Determine Layer Strengths using the DCP



Perform Field Tests Pavement Types

Visually Identify Pavement Types

Flexible (AC)

Rigid (PCC)

Composite (PCC over AC over PCC)

Reinforced Rigid (RPCC)

AM-2 Mat

Aggregate / Unsurfaced

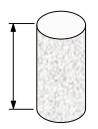
Overlay Combinations

 A specific feature contains only one pavement type



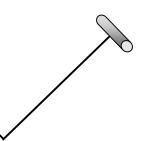
Perform Field Tests Pavement Thickness

Core to Verify Pavement Thickness



Take cores in main gear wheel paths





If coring is not possible, then drill



•If can't drill, then assume thickness based upon measurement at pavement edge or construction history data



Perform Field Tests Pavement Thickness

Distance:

Runway Centerline to Main Gear Centerline

4.5

F-15, F-16, F-111, B-52

7

C-130, B-1B

9'

F-4, C-141, A-10, 727, 737

11'

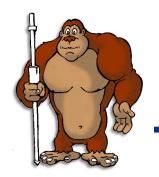
KC-135, E-3, 707

12.5

C-17

18'

C-5, KC-10, 747



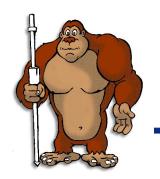
Perform Field Tests Pavement Strength

- Flexible Pavement
 - •Judge quality based upon its ability to withstand traffic loads, fuel spillage, and jet blast damage
- Rigid Pavement
 - Must have flexural strength to evaluate
 - •If not available, assign based on:
 - Type of aggregate and bonding
 - Severity of structural distresses
 - Stateside, Good QC: 700 PSI
 - Uncertain QC: 600 PSI
- •For expedient evaluations, do not assume existence of reinforcing if you do not see it



Perform Field Tests Soil Layer Type

- Field identify base, subbase, and subgrade materials using Unified Soil Classification System (USCS)
- •For DCP CBR Correlations, need to identify CL or CH material
- •For frost susceptible regions, must know soil types
- To determine stabilization methods / amounts
- •If results are not clear, obtain samples for laboratory testing
- Identify altered materials such as:
 - Crushed rock
 - Stabilized layers



Perform Field Tests Soil Layer Thickness

- Measure actual thickness through core holes or excavate at pavement edge
- Use Dynamic Cone Penetrometer (DCP) to determine
- Other sources of strata information
 - Ditches
 - Excavations
 - Soil Boring data



Perform Field Tests Soil Layer Strength, CBR

- California Bearing Ratio (CBR) is used as an empirical measure of soil strength or its resistance to shearing under load
- •To determine the CBR, a dynamic load is applied to a 3in² end area piston, forcing it to penetrate the soil at a given rate. The load required in PSI to force penetration gives the modulus of shear which is converted to a CBR value using established load factors •CBR value is expressed as a ratio in percent from 0 to 100 with crushed, well-graded limestone serving as the benchmark material with a CBR of 100.
- •CBRs in excess of 100 will not be used.



Perform Field Tests Soil Layer Strength

For contingency evaluations, field tests are performed to determine CBR strength values of supporting soil layers

- The measured CBR values are used to evaluate flexible pavements and semi-prepared surfaces
- •The CBRs are converted to K-Values (Modulus of Soil Reaction) to evaluate rigid pavements
- Field Methods to Determine CBR
 - Airfield Cone Penetrometer (ACP)
 - Dynamic Cone Penetrometer (DCP)
 - Automated Dynamic Cone Penetrometer (ADCP)
 - Electronic Cone Penetrometer (ECP)
 - Small Aperture CBR Test
 - Unified Soil Classification System (USCS)



Perform Field Tests Airfield Cone Penetrometer



Integrity - Service - Excellence



Perform Field Tests Dynamic Cone Penetrometer



Integrity - Service - Excellence



Perform Field Tests Automated DCP

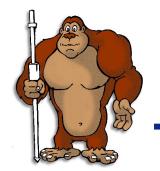


Manual operation

Latest version of DCP, developed to facilitate evaluation of semi-prepared airfields for C-17 operations, reduces manpower required to perform to one person.



Automated data collection



Perform Field Tests Automated DCP

Depth of penetration determined by digital tape measure



Number of drops determined by microphone

Data recorded on palm size computer or laptop



Perform Field Tests Automated DCP Truck

- Automatically operated hammer drives tip into soil
- **■** Correlates to CBR







Perform Field Tests Electronic Cone Penetrometer



- ECP correlation classifies soil type and layer thickness & strength
- Typically penetrate 5 10 feet

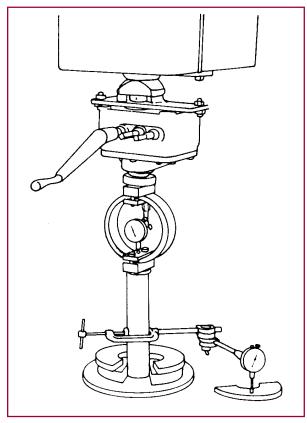




Integrity - Service - Excellence



Perform Field Tests Small Aperture CBR



For each test location:

- Drill three holes, minimum
- Setup and run CBR test at multiple depths in all holes, usually every six inches or change in layer type

Time consuming:

 Can take several hours to run tests at a given location

CBR Apparatus



Perform Field Tests USCS

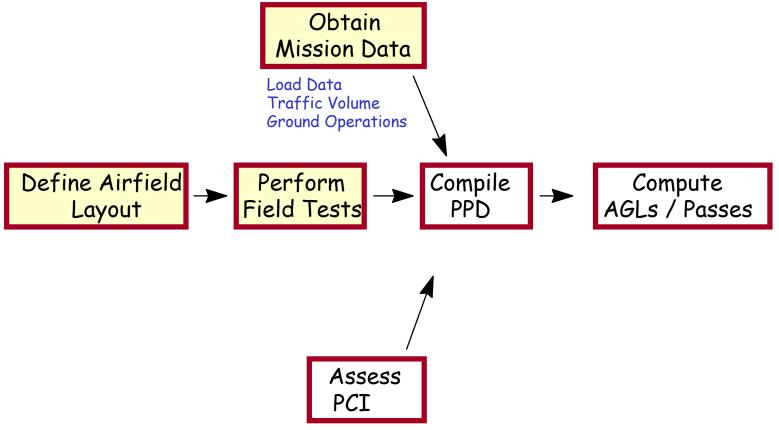
Soil Characteristics Pertinent to Roads and Airfields

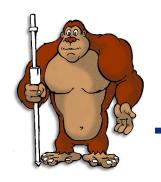
	Soi	l Types	Symbol	Drainage Characteristics	Unit Dry Weight Lb per Cu Ft	Field <i>C</i> BR	Subgrade Modulus K Lb per Cu In
		Gravels	G W	Excellent	125 - 140	60 - 80	300 or more
	Soils		G P	Excellent	110 - 130	25 - 60	300 or more
	_	and	d d	Fair to poor	130 - 145	40 - 80	300 or more
	hed	Gravelly Sands	GM u	Poor to impervious	120 - 140	20 - 40	200 to 300
1 6251 10	Coarse-grained		GC	Poor to impervious	120 - 140	20 - 40	200 to 300
Lourate	9,		SW	Excellent	110 - 130	20 - 40	200 to 300
VCCO.	g g	Sands	SP	Excellent	100 - 120	10 - 25	200 to 300
Least Accurate Method		and Sandy Gravels	d	Fair to poor	120 - 135	20 - 40	200 to 300
			SM u	IIIDEI VIOUS	105 - 130	10 - 20	200 to 300
			SC	Poor to impervious	105 - 130	10 - 20	200 to 300
	grained Soils	Silts and Clays LL <50	ML	Fair to poor	100 - 125	5 - 15	100 to 200
			CL		100 - 125	5 - 15	100 to 200
			OL	Poor	90 - 105	4 - 8	100 to 200
		Silts and Clays LL >50	МН	Fair to poor	80 - 100	4 - 8	100 to 200
	Fine.		СН	Impervious	90 - 110	3 - 5	50 to 100
	4		ОН	Impervious	80 - 105	3 - 5	50 to 100
	Highly Organic Soils			Fair to poor			

GM and SM groups are divided into subdivisions d and u for roads and airfields Suffix d is used when LL \leq 28 and PI \leq 6 Suffix u is used when LL > 28



Evaluation Procedures Obtain Mission Data





Obtain Mission Data

- Aircraft TypesGear configuration
- Loads

Gross Weight including Fuel and Cargo

- Traffic Volume
 - Missions and Layout determines Passes
- Ground Operations

Turn-arounds
Back-taxiing

Apron / Taxiway Usage



Obtain Mission Data Aircraft Characteristics

(3.3)	<u>Minimum</u>	<u>Maximum</u>			<u>Runway</u>	<u>Runway</u>	<u>Taxiway</u>
<u>Aircraft</u>	<u>Weight</u>	Weight	<u>Length</u>	<u>Wingspan</u>	<u>Length</u>	<u>Width</u>	<u>Width</u>
F-15C	28.7k	68k	63.8	42.8	10,000	150	75
F-15E	31.7k	81k	63.8	42.8	10,000	150	75
F-16C/D	16.9k	37.5k	49.5	32.7	10,000	150	75
F-117A	33.8k	49k	65.9	43.3	10,000	150	75
A-10	28k	51k	53.3	57.5	10,000	150	75
B-1B	189k	477k	146.0	137.0	10,000	150	75
B-2A	110k	336.5k	69.0	172.0	10,000	150	75
B-52H	230k	488k	160.4	185.0	10,000	300	75
C-5	375k	837k	247.1	222.9	6,000	148	75
C-17	279k	585k	174.0	169.8	3,500	90	60
C-130	69k	175k	97.8	132.6	3,000	60	30
C-141	144.5k	345k	168.3	160.0	6,000	98	50
KC-10A	270.8k	590 k	181.6	165.3	7,000	148	75
KC-135R	104.3k	302 k	136.2	130.9	7,000	148	75



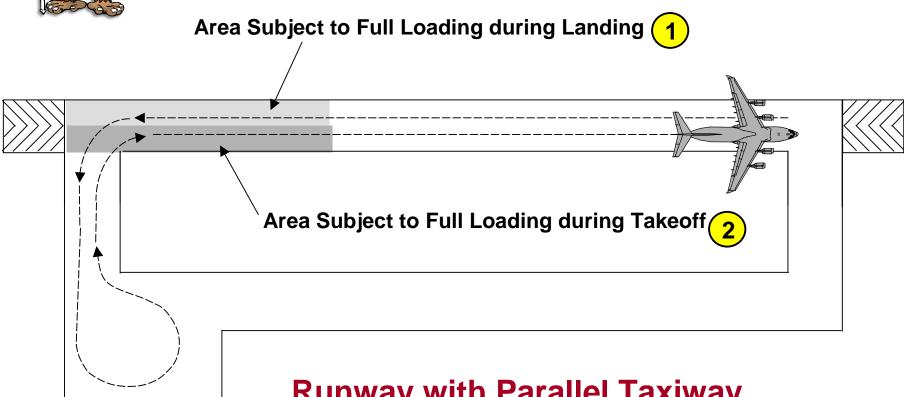
Area Subject to Full Loading during Landing Area Subject to Full Loading during Takeoff (1)

Runway with Parallel Taxiway

(with no change in wind direction)

One mission or traffic cycle = 1 pass



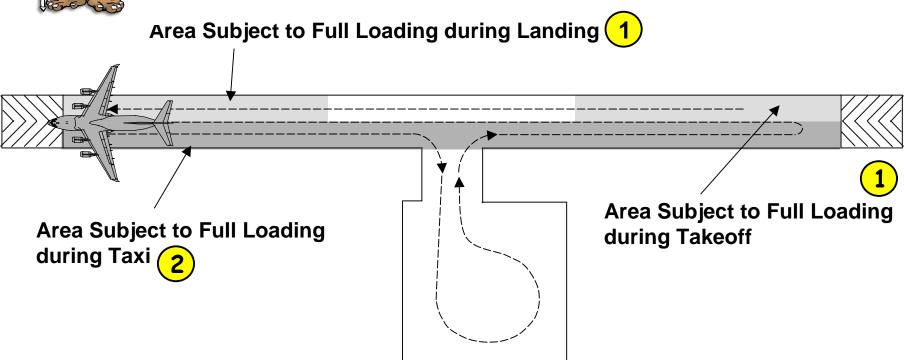


Runway with Parallel Taxiway

(with change in wind direction)

One mission or traffic cycle = 2 passes



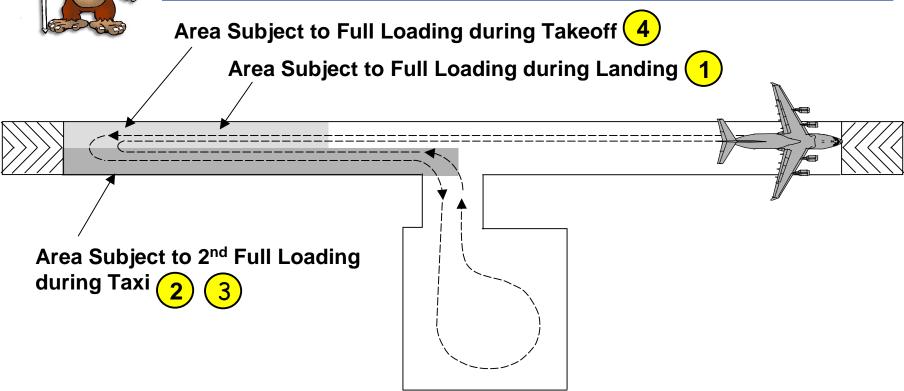


Runway with Central Taxiway

(with no change in wind direction)

One mission or traffic cycle = 2 passes





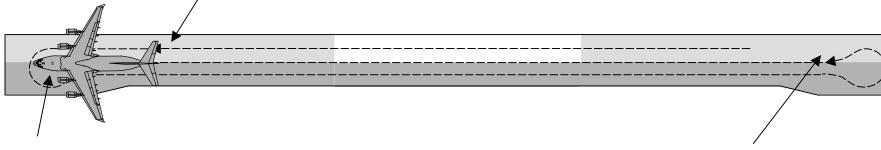
Runway with Central Taxiway

(with change in wind direction)

One mission or traffic cycle = 4 passes



Area Subject to Full Loading during Landing 1



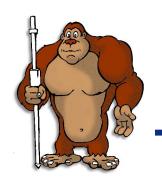
Area Subject to Full Loading during Taxi (2)

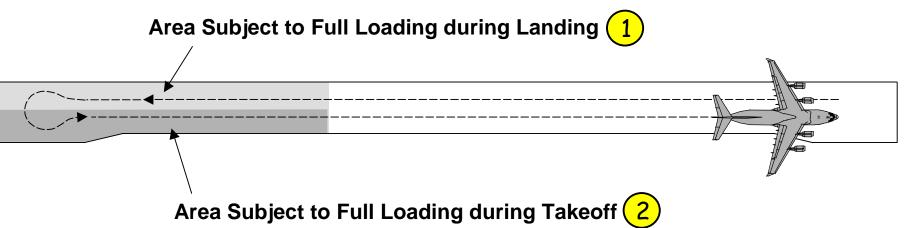
Area Subject to Full Loading during Takeoff 1

Runway with Hammerheads

(with no change in wind direction)

One mission or traffic cycle = 2 passes





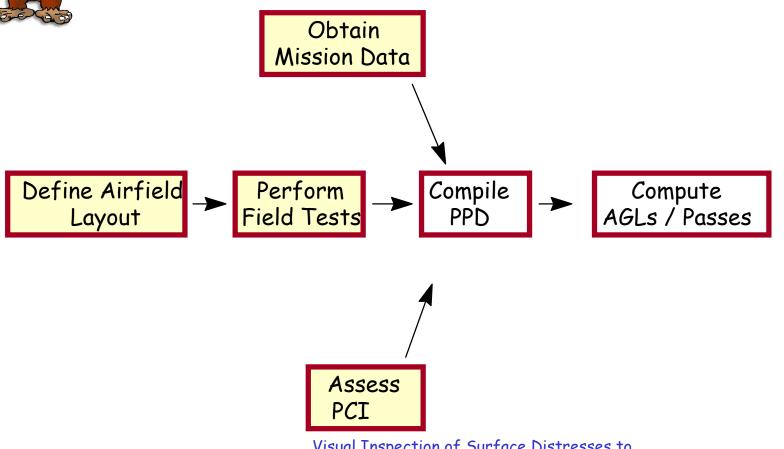
Runway with Hammerheads

(with change in wind direction)

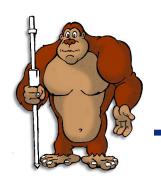
One mission or traffic cycle = 2 passes



Evaluation Procedures Assess Pavement Condition



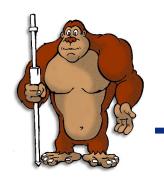
Visual Inspection of Surface Distresses to Determine Pavement Condition Index (PCI) or Semi-prepared Airfield Condition Index (SPACI)



Pavement Condition Index Threefold Purpose

- Provide information on apparent structural integrity, condition, and projected performance
- Impact the allowable gross loads If 'poor' or below, PCI≤ 40, reduce structural capacity 25%
- Serves as baseline to assess damage caused by operations Helps determine costs or liabilities associated with aircraft deployments





Pavement Condition Index References

- ASTM D5340-98, Standard Test Method for Airport Pavement Condition Index Surveys
- UFC 3-270-5, Paver, Concrete Surfaced Airfields Pavement Condition Index (PCI)
- UFC 3-270-6, Paver, Asphalt Surfaced Airfields Pavement Condition Index (PCI)





Pavement Condition Index Pavement Distress

In conducting a PCI Survey, three distress parameters are considered:

- **Type of Pavement Distress**
- Severity of Pavement
 Distress (How wide is the crack or how deteriorated is the surface?)
- Density of Pavement
 Distress (How large is the distressed area?)





Pavement Condition Index Rating Definitions

Col	ndition	Rating	Definition
	Excellent	86 to 100	Pavement has minor or no distress and will require only routine Maintenance.
	Very Good	71 to 85	Pavement has scattered low severity distresses which should need only routine maintenance.
	Good	56 to 70	Pavement has a combination of low and medium severity distresses. Maintenance and repair needs will be routine to major in near term.
	Fair	41 to 55	Pavement has low, medium, and high severity distresses which probably cause operational problems.
	Poor	26 to 40	Pavement has predominantly medium and high severity distresses causing considerable maintenance and operational problems. Near term maintenance and repair needs will be intensive.
	Very Poor	11 to 25	Pavement has mainly high severity distresses which cause operational restrictions. Repair needs are immediate.
	Failed	0 to 10	Pavement deterioration has progressed to the point that safe aircraft operations are no longer possible. Complete reconstruction is required.



Pavement Condition Index 2004 Rating Scale





Pavement Condition Index Pavement Distresses

Flexible Pavement Structural Distresses

- Alligator or Fatigue cracking
- Corrugation
- Depression
- Rutting
- Slippage cracking





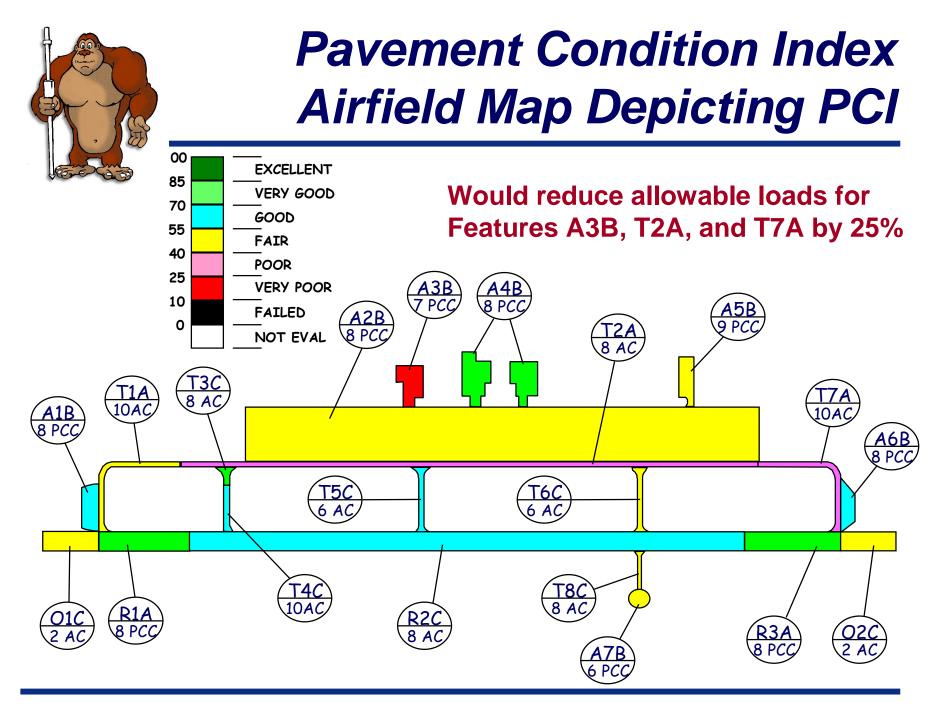
Pavement Condition Index Pavement Distresses

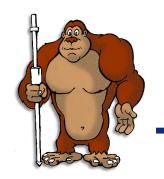
Rigid Pavement Structural Distresses

- Blow-up
- Corner Break
- Longitudinal, Transverse and Diagonal cracking
- Pumping
- Settlement or Faulting
- Shattered Slab / Intersecting cracks









Landing Zone Suitability

in terms of...

Semi-prepared Airfield Condition Index





Provides guidance on:

- How to measure surface distresses
- How to rate suitability of airfield based upon severity of distresses



OVERRUN		Runway Layout 500' Sections (Coincide with Markers)						OVERRUN

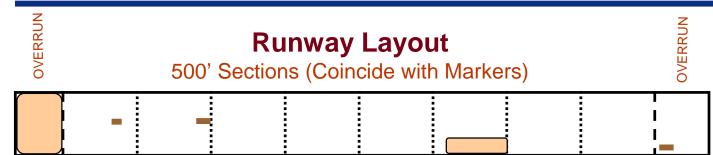
Distress Locations

Distress Types

By Section

91 Potholes					
92 Ruts					
93 Loose Aggregate					
94 Dust					
95 Rolling Resistant Mat.					
96 Jet Blast Erosion					
97 Stabilized Layer Failure					





Distress Locations

Distress Types

By Section

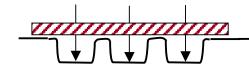
91 Potholes							
92 Ruts		30'L x 3"Deep	50'L x 5"Deep				15'L x 4"Deep
93 Loose Aggregate					½" Dia, 400' x 30'		
94 Dust							
95 Rolling Resistant Mat.			2"Deep in Rut area				
96 Jet Blast Erosion	3/4" Deep						
97 Stabilized Layer Failure							



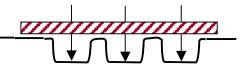
Ruts



Rut Depth Measurements



Location 1



Measurements	Measurements	
1 4	1 4	1.
2 5	2 5	2.
3 6	3 6	3.

Loc 1 Max= ____ Loc 2 Max= ____

Location 2

Location 3	Location 4				
Measurements	Measurements				
1 4	1 4				
2 5	2 5				
3 6	3 6				
Loc 3 Max=	Loc 4 Max=				

Runway Maximum Rut Depth = _____







Dust

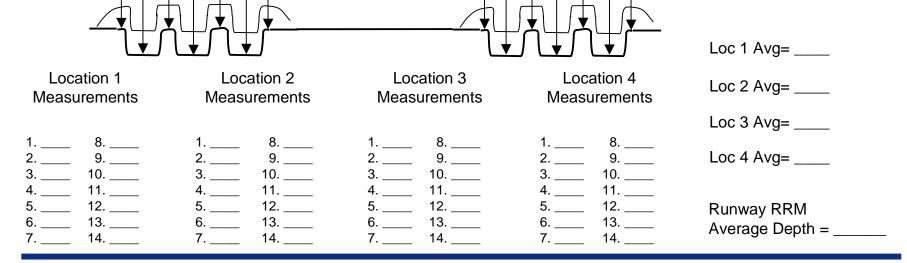




Rolling Resistant Material (Till)

Measure Thickness of RRM







Jet Blast Erosion





Stabilized
Layer
Failure





Pavement Condition Index C-17 Semi-prepared Surfaces

Distress Severity Levels for C-17 Semi-prepared Surfaces

Distress Types GREEN AMBER RED

91 Potholes	4" Deep and/or <15" Diameter	4" to 9" Deep and >15" Diameter	> 9" Deep and >15" Diameter
92 Ruts	Exist but < 4" Deep	4" to 9" Deep	>9" Deep
93 Loose Aggregate	Covers < 1/10 of section	Covers between 1/10 and 1/2 of section	Covers > 1/2 of section
94 Dust	Does not obstruct visibility	Partially obstructs visibility	Thick, obstructs visibility
95 Rolling Resistant Mat.	Exist but < 3.5" Deep	3.5" to 7.75" Deep	> 7.75" Deep
96 Jet Blast Erosion	Exist but < 1" Deep	1" to 3" Deep	> 3" Deep
97 Stabilized Layer Failure	Exist but < 1" Deep	1" to 2" Deep	> 2" Deep

Note: Potholes, ruts, and rolling resistant material are considered major distresses. Depending upon actual distress location, any of these distress types categorized as RED may cause overall airfield condition to be RED.

Training sites must meet green criteria, Contingency sites must meet yellow criteria



Pavement Condition Index C-130 Semi-prepared Surfaces

Distress Severity Levels for C-130 Semi-prepared Surfaces

Distress Types GREEN AMBER RED

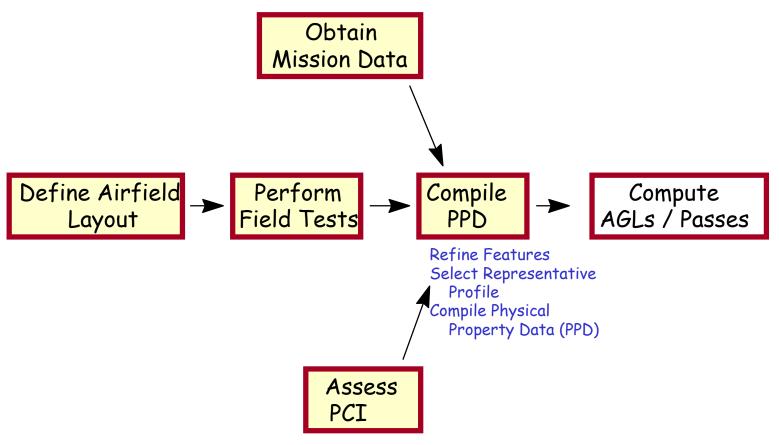
91 Potholes	4" Deep and/or <15" Diameter	4" to 6" Deep and >15" Diameter	> 6" Deep and >15" Diameter
92 Ruts	Exist but < 3" Deep	3" to 6" Deep	>6" Deep
93 Loose Aggregate	Covers < 1/10 of section	Covers between 1/10 and 1/2 of section	Covers > 1/2 of section
94 Dust	Does not obstruct visibility	Partially obstructs visibility	Thick, obstructs visibility
95 Rolling Resistant Mat.	Exist but < 1" Deep	1" to 3" Deep	> 3" Deep
96 Jet Blast Erosion	Exist but < 1" Deep	1" to 3" Deep	> 3" Deep
97 Stabilized Layer Failure	Exist but < 1" Deep	1" to 2" Deep	> 2" Deep

Note: Potholes, ruts, and rolling resistant material are considered major distresses. Depending upon actual distress location, any of these distress types categorized as RED may cause overall airfield condition to be RED.

Training sites must meet green criteria, Contingency sites must meet yellow criteria



Evaluation ProceduresCompile PPD





Evaluation Procedures Compile PPD

Airfield Layout Updated Based upon:

Field Test Results
Aircraft Mission Data

Pavement Condition Assessment

- •For Expedient Evaluations, Enter Each DCP on PPD If more than one DCP on feature, weakest controls
- Group by Common Characteristics
- •Establish Representative Profile for Each Feature CBR Values Should Be a Low Average (85% of Average, but Never Lower than the Lowest Measured CBRs
- Compile Feature Characteristics into Summary of Physical Property Data (PPD)



Compile PPD Feature Data in Table Format

If evaluating flexible pavement, CBRs are recorded for soil strength

If evaluating rigid pavement, K-values are recorded for soil strength --- only one K value is entered for a given feature, the K-value for the controlling layer

This table contains cross sectional data for each feature on the airfield.

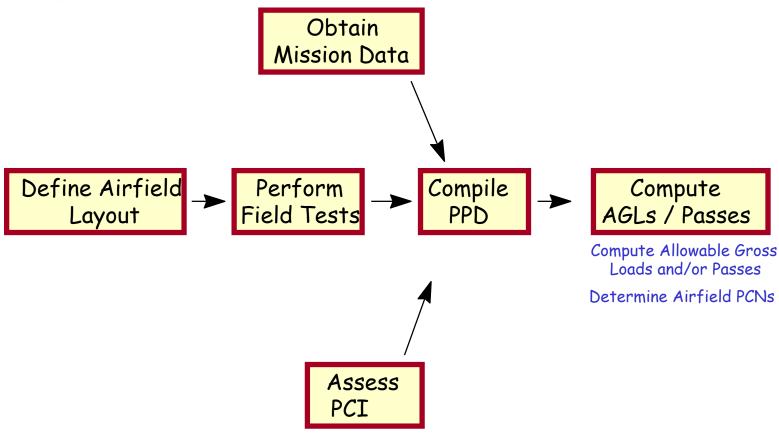


SUMMARY OF PHYSICAL PROPERTY DATA

	Featu	re		(Overla	ay	Pa	veme	ent		Base		Subbase		Subgrade		
Feature Number	l Identification I	Area Sq Ft	Condition	Thick (in)	Descrip	Flex Strength	Thick (in)	Descrip	Flex Strength	Thick (in)	Descrip	K/CBR	Thick (in)	Descrip	K/CBR	Descrip	K/CBR
A01B	South Run-Up Apron	75,000	Excellent				8	PCC	750	8	GP	350				SM	
A02B	Main Ramp	3,000,000	Fair				8	PCC	700							SM	150
A03B	Hangar 3 Apron	45,000	Poor				7	PCC	600							SM	150
A04B	Hangar 2 Apron	100,625	V. Poor				8	PCC	700							SM	150
A05B	Hangar 1 Apron	56,250	Failed				9	PCC	550							SM	150



Evaluation Procedures Compute AGLs / Passes





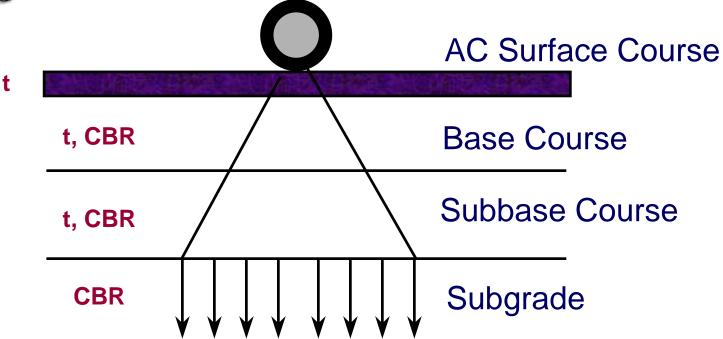
Compute AGLs / Passes Standardize Data Analysis

- Flexible Pavements
- Rigid Pavements
- Semi-prepared Airfields
- Overlays/Composite Pavements

Compute manually and using WES developed PCASE software programs



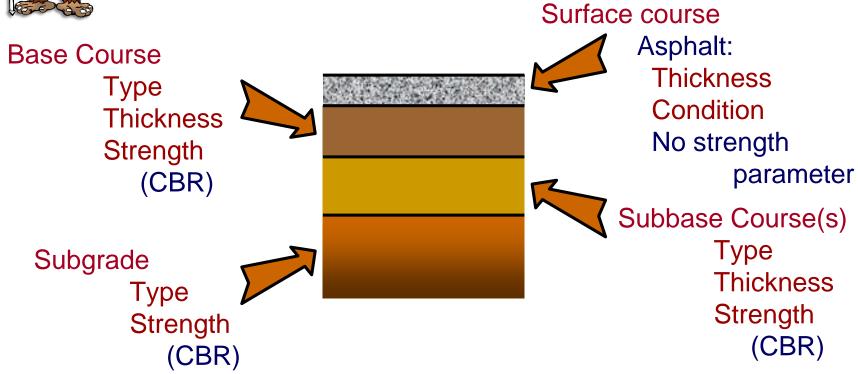
Compute AGLs / Passes Flexible Pavement



- Subsurface layers carry most of load
- Each layer must be strong enough to resist stresses from layer above it



Compute AGLs / Passes Flexible Pavement



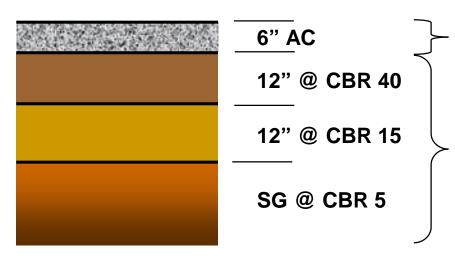
Evaluate all layers in the section:

Evaluate strength of each layer and thickness of cover above it Layer with lowest capability is the critical or controlling layer



Compute AGLs / Passes Flexible Pavement

Example



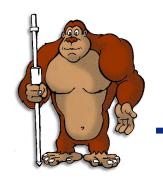
Pavement thickness, determined by coring

Soil layer structure, determined by DCP tests

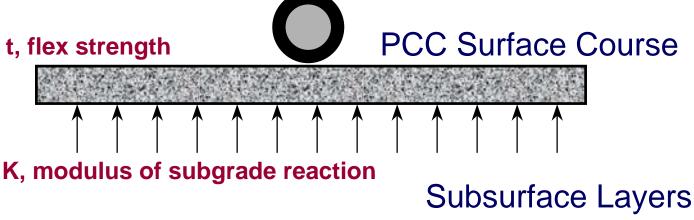
Evaluate each layer

- 1. Evaluate CBR 40 with 6" of cover
- 2. Evaluate CBR 15 with 18" of cover
- 3. Evaluate CBR 5 with 30" of cover

Layer with lowest capability controls the evaluation



Compute AGLs / Passes Rigid Pavement



Pavement carries most of load. Slab is uniformly supported by soil during bending One necessary input parameter is the Modulus of Subgrade Reaction (k), or the ratio of the applied load to the volume of displacement.

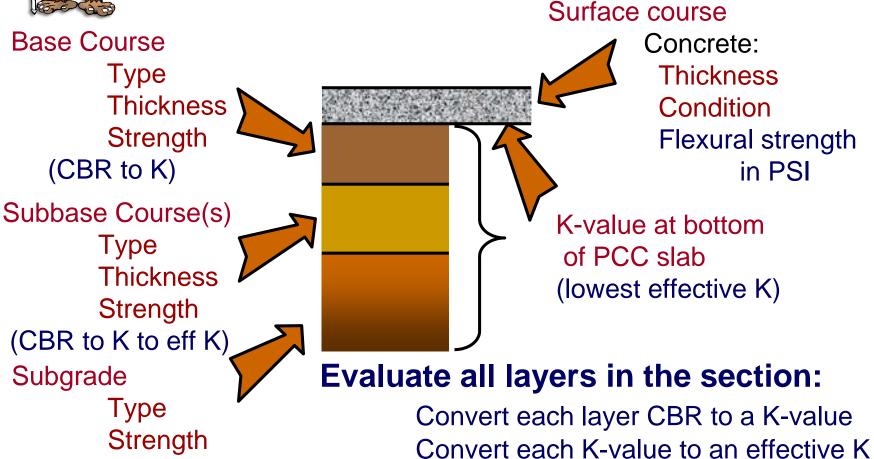


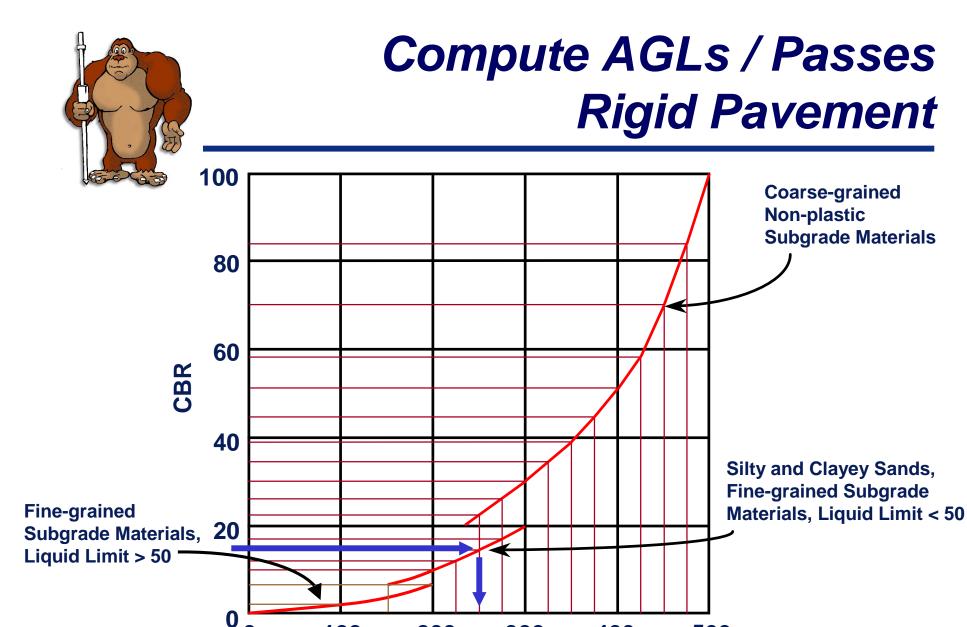
(CBR to K to eff K)

Compute AGLs / Passes Rigid Pavement

Use lowest effective K-value to

evaluate section

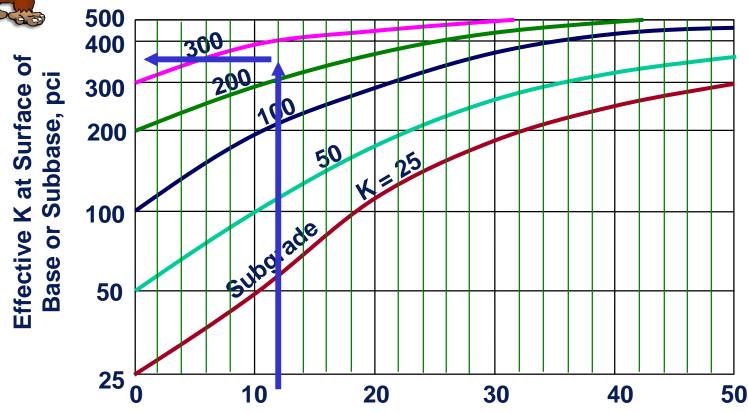




MODULUS OF SOIL REACTION K, PCI

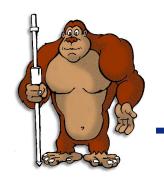


Compute AGLs / Passes Rigid Pavement



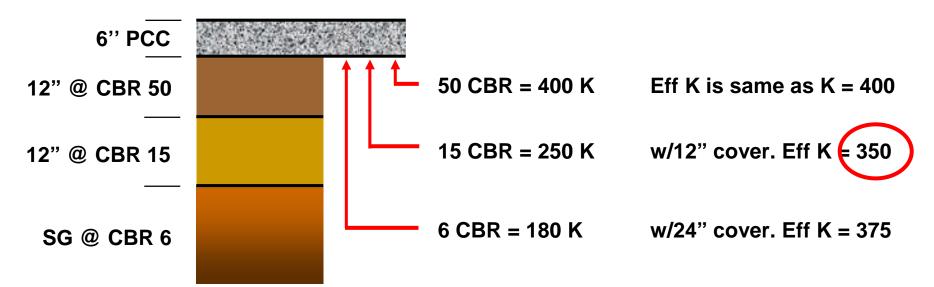
Thickness of Base or Subbase (in.)

Effect of Base Course Thickness on Modulus of Soil Reaction K



Compute AGLs / Passes Rigid Pavement

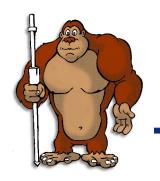
Example



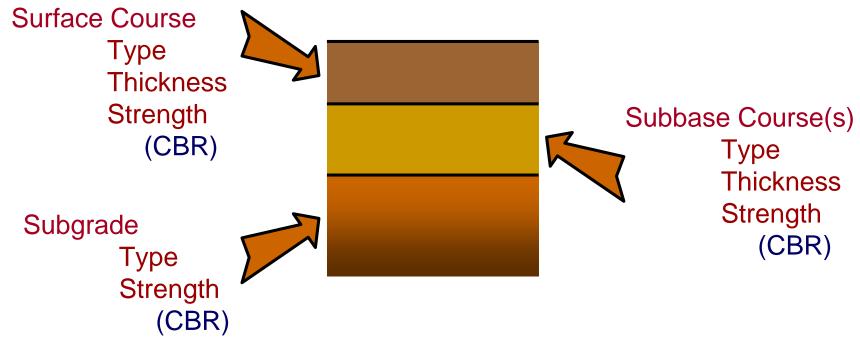
Evaluate all layers in the section:

Convert each layer CBR to a K-value Convert each K-value to an effective K Use lowest effective K-value to evaluate section

Use 350 K to evaluate



Compute AGLs / Passes Semi-prepared Pavement



Evaluate all layers in the section:

Evaluate strength of surface course

Evaluate each subsurface layer and thickness of cover above it Layer with lowest capability is the critical or controlling layer





PCC PCC BASE



PCC <4" BD BKR PCC BASE



PCC >4" BD BKR PCC BASE



AC AC BASE



AC PCC BASE



PCC STAB BASE BASE





PCC, Overlay

PCC, Base Pavement

Base Course



PCC, Overlay

<4" BD BKR

PCC. Base Pavement

Base Course

Using established formulas, determine the equivalent thickness of a single PCC slab that would have the same load-bearing capability of the overlay system

Use correction factor for thickness of the base pavement based upon its condition, assume based upon purpose of overlay

Evaluate as rigid pavement

Determine the AGLs/passes using the new equivalent thickness single PCC slab





PCC, Overlay
>4" BD BKR
PCC, Base Pavement
Base Course

Evaluate as rigid pavement

Determine the AGLs/passes using:

- Thickness and flexural strength of PCC Overlay
- Non-rigid bond breaker and base pavement are assumed to be a high strength base course, the assigned K-value is determined by the type bond breaker and the distresses evident on the pavement surface





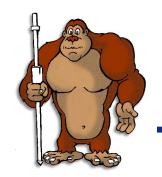
AC, Overlay
AC, Base pavement
Base Course



Evaluate as flexible pavement

Determine the AGLs/passes using:

•Combined thickness of all AC layers





AC, Overlay

PCC, Base Pavement

Base Course

- 1. Evaluate as rigid pavement
 Using equivalent thickness of PCC
 - •Factor for thickness of PCC is based upon reflective cracks on surface of AC
 - Factor is used to control level of allowed PCC failure
- 2. Evaluate as flexible pavement
 Use thickness of AC overlay

Consider PCC as a high strength (100 CBR) base course

The method that produces the higher AGLs/passes is reported





PCC STAB BASE BASE

$$h_E = 1.4 (h_e)^{1.4} + \left(\sqrt[3]{\frac{E_s}{E_c} h_s} \right)^{1.4}$$

h_E = Equivalent Thickness of Combined Base Slab and Stabilized Base

 h_e = Thickness of Base Slab

 h_s = Thickness of Stabilized Base

 $E_c = Modulus of Elasticity of Base Slab$

 E_s = Flexure Modulus of Stabilized Layer

Evaluate as rigid pavement

- Determine an equivalent thickness of PCC that would represent the combined PCC and stabilized base layers
- Modulus of Elasticity for stabilized is determined based upon its compressive strength



Compute AGLs / Passes ACN/PCN System

Standard method recognized by the International Civil Aviation Organization (ICAO) of reporting airfield capability

- ACN/PCN System Simplifies Aircraft Management
- Aircraft Classification Number (ACN)
 - Relative damage to pavement
 - Based on aircraft type, weight, and type of subgrade
 - In terms of a standard single-wheel load
- Pavement Classification Number (PCN)
 - Strength to failure
 - Based on aircraft type, <u>pass level</u>, and subgrade strength
 - In terms of a standard single-wheel load
- ACN/PCN < 1 O.K.</p>
- ACN/PCN > 1 other considerations



Compute AGLs / Passes ACN/PCN Code

Pavement Type

R = rigid, concrete

F = flexible, asphalt

Evaluation Method

T = technical

U = type of using aircraft

30/R/A/W/T

Subgrade Strength

 $A = high, \geq 13 CBR, \geq 400 K$

 $B = med, \ge 8 CBR, \ge 200 K$

 $C = low, \ge 4 CBR, \ge 100 K$

D = ultra low, < 4 CBR, < 100 K

Tire Pressure

W = high, no limit

X = med, ≤ 217 psi

Y = low, ≤ 145 psi

 $Z = very low, \le 73 psi$



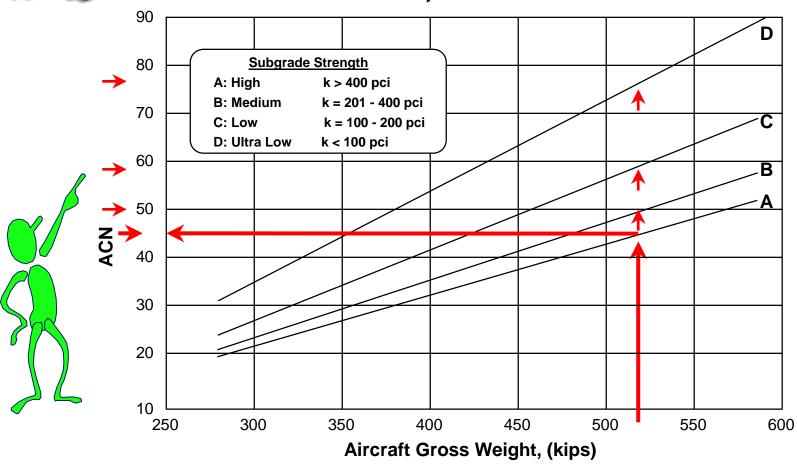
Compute AGLs / Passes Report PCNs for Each Feature

- PCN is now determined based upon C-17 aircraft, 50,000 passes. Previously based upon C-141 aircraft, 50,000 passes.
- PCN reported by HQ AFCESA to NGA to be reported in the Flight Information Publication (FLIP) is the PCN of the weakest feature located in the center 75' wide keel section of the runway, threshold to threshold.
- Sources for ACNs
 - Aircraft Manufacturers
 - AFCESA Aircraft Characteristics and Eval Reports
 - USARMY ETL 1110-3-394 (dtd 1991)
 - **COE WES computer program**



Compute AGLs / Passes Determining the PCN

C-17 Aircraft, Flexible Pavement



Enter at 520 Kips, Vertical to subgrade of A, PCN = 45/F/A/W/T



ACN/PCN Ratios USAF Recommendations

ACN/PCN Ratio Recommendation

< 1.0 Unlimited Passes

1.0 - 1.1 Continue Operations, but watch for distresses

1.1 - 1.4 Limited to 10 Passes, inspect after each operation

> 1.4 Emergencies Only, if concern is to minimize pavement damage

For expedient evaluations and for those sustainment evaluations where concern is to land aircraft in lieu of protecting the pavement, do not restrict operations just because ACN/PCN ratio exceeds 1.1.

Do not exceed ACN/PCN Ratio of 1.0 if:

Wet Season

Thaw Period

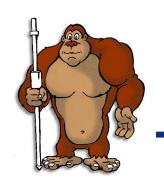
Excessive Structural Distresses



Compute AGLs / Passes ACN/PCN System

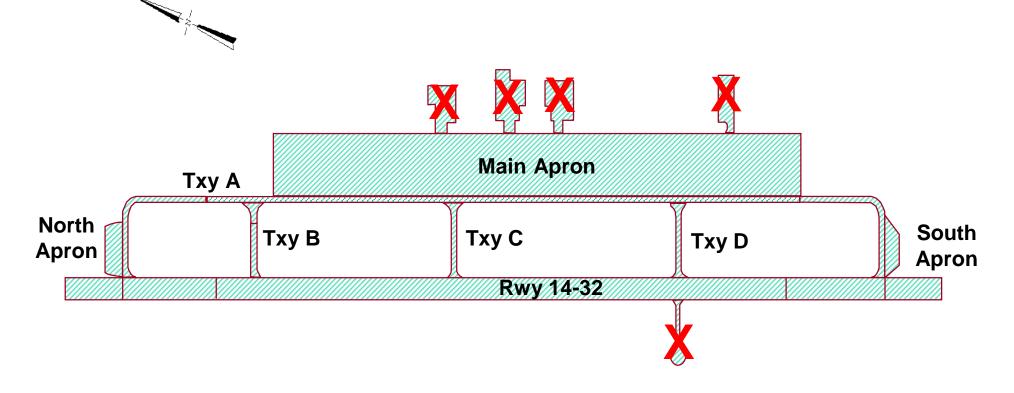
CAUTION

- Not all PCNs are based upon the C-17 aircraft, at 50,000 passes.
- Army uses traffic mix peculiar to the airfield.
- Although ACN method is standard, each nation chooses the type aircraft and characteristics used to compute it. Many PCNs are based upon using aircraft.
- Must know source of PCN, aircraft characteristics and pass levels used to compute it.



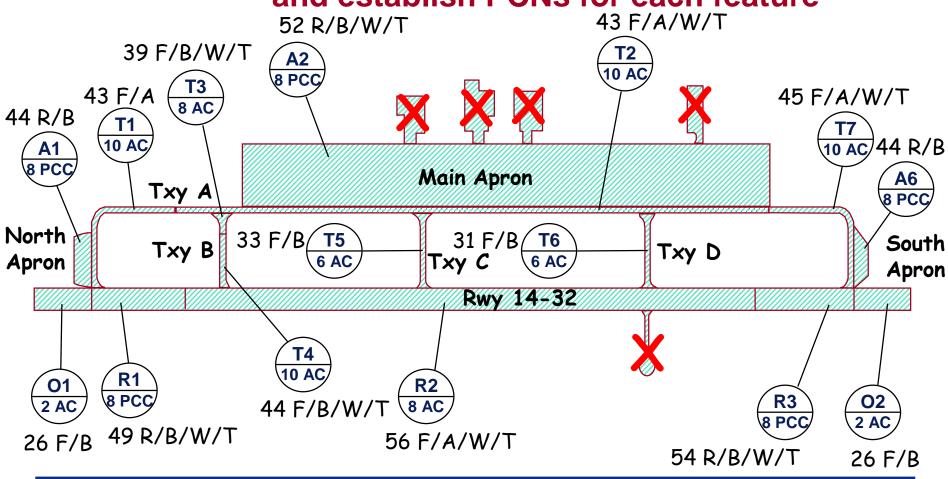
Potential Airfield

Evaluate for C-130 and limited C-17 operations





Determine allowable passes for C-130 and C-17 and establish PCNs for each feature





	Controlling PCNs									
Rwy 14-32	49 R/B/W/T	Txy D	31 F/B/W/T							
Txy A	43 F/A/W/T	Main Apron	52 R/B/W/T							
Txy B	39 F/B/W/T	N/S Aprons	44 R/B/W/T							
Txy C	33 F/B/W/T	Overruns	26 F/B/W/T							

Can determine structural capability of airfield to support any other aircraft by comparing the aircraft ACNs to the PCNs of the airfield

ACN/PCN

Air Force Recommendations

ACN/PCN Ratio

< 1.1 Fully capable

1.1 – 1.4 Limited operations

> 1.4 Emergency operations



		Rigid Pa	avement		Flexible Pavement				
Aircraft		Subgrade	Strength		Subgrade Strength				
	Α	В	С	D	Α	В	С	D	
Fighters									
F-14B/D	30	30	30	30	28	28	28	28	
F-15C/E	28/37	28/37	28/37	28/37	26/35	25/33	24/33	23/33	
F-16C/CJ/CG	17	17	17	17	16	16	16	16	
F/A-18A/C	25	25	25	25	25	25	25	25	
F-117A	25	25	24	24	19	19	18	18	
OA/A-10	21	21	21	21	20	20	20	20	
EA-6B	26	26	26	26	26	25	25	24	
AV-8B	9	9	11	11	11	12	14	16	
Bombers									
B-1B	67	80	93	102	69	79	97	117	
B-2A	44	52	61	67	45	50	62	78	
B-52H	95	108	119	127	76	82	92	110	
Heavy									
C-5 (all)	29	29	29	29	36	40	49	67	
C-17A	49	49	49	65	52	57	69	90	
C-130 (all)	34	37	41	43	30	34	37	43	
AC-130	34	37	41	43	30	34	37	43	
EC-130E	34	37	41	43	30	34	37	43	
EC-130H	34	37	41	43	30	34	37	43	

Airfield Structural Suitability: Aircraft ACNs



		Rigid Pa	avement		Flexible Pavement					
Aircraft		Subgrade	Strength			Subgrade Strength				
	А	В	С	D	А	В	С	D		
Heavy (cont.)										
EC-130H	34	37	41	43	30	34	37	43		
MC-130E	33	37	40	42	30	33	36	42		
C-141 (all)	46	55	64	71	47	54	66	81		
KC-10A	45	55	67	77	56	61	74	101		
KC-135R	31	38	46	52	36	40	49	63		
KC-130F/R	34	37	41	43	30	34	37	43		
RC-135V	34	41	50	56	34	41	49	56		
E-2C	25	25	25	25	23	23	23	23		
EP-3E	45	47	49	50	39	42	46	48		
P-3B/C	40	43	44	45	35	38	42	44		
S-3B	21	21	21	21	20	20	20	20		
IL-76T	28	33	30	35	24	27	34	45		
IL-76D/MD	34	37	35	40	29	32	40	53		
IL-76MF	41	41	40	46	33	38	46	61		
AN-124	34	48	64	79	48	56	70	92		
767-200ER	43	52	62	70	48	53	65	86		
L-1011-500	49	59	71	82	59	64	77	104		

Airfield Structural Suitability: Aircraft ACNs



		Rigid Pa	avement		Flexible Pavement					
Aircraft		Subgrade	Strength			Subgrade Strength				
	А	В	С	D	Α	В	С	D		
Other										
U-2S	21	21	21	21	10	10	10	10		
C-21A	4	4	4	4	4	4	5	5		
RC-12N	4	4	4	4	3	4	4	5		
C-20G	24	25	25	26	18	20	21	22		
C-2A	28	28	28	28	26	26	26	26		
Predator	3	3	3	3	3	3	3	3		
Rotary Wing										
UH-60A	6	6	6	6	6	6	6	6		
UH-3H										
C/MH-53E/M	17	18	19	19	15	16	17	18		
HH-60G/H	7	7	7	7	7	7	7	7		
AH-64A	6	6	6	6	6	6	7	7		
SH-60F	7	7	7	7	7	7	7	7		
C/HH-46D/E	6	6	6	6	5	5	5	5		
A/UH-1N/W										

Airfield Structural Suitability: Aircraft ACNs



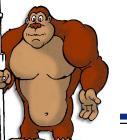
Compare Rwy PCN to aircraft ACN given for correct pavement type and subgrade strength

		Rigid	avement		Flexible Pavement				
Aircraft		Subg ade	Strength			Subgrade	e Strength		
	Α	В	С	D	Α	В	С	D	
Fighters									
F-14B/D	30	30	30	30	28	28	28	28	
F-15C/E	28/37	28/37	28/37	28/37	26/35	25/33	24/33	23/33	
F-16C/CJ/CG	17	17	17	17	16	16	16	16	
F/A-18A/C	25	25	25	25	25	25	25	25	
F-117A	25	25	24	24	19	19	18	18	
OA/A-10	21	21	21	21	20	20	20	20	
EA-6B	26	26	26	26	26	25	25	24	
AV-8B	9	9	11	11	11	12	14	16	
Bombers									
B-1B	67	80	93	102	69	79	97	117	
B-2A	44	52	61	67	45	50	62	78	
B-52H	95	108	119	127	76	82	92	110	
Heavy									
C-5 (all)	29	29	29	29	36	40	49	67	
C-17A	49	49	49	65	52	57	69	90	
C-130 (all)	34	37	41	43	30	34	37	43	
AC-130	34	37	41	43	30	34	37	43	
EC-130E	34	37	41	43	30	34	37	43	
EC-130H	34	37	41	43	30	34	37	43	

Rwy 14-32: 49 R/B/W/T



raft	RWY 14-32	Overruns	TXY A	TXY B	TXY C	TXY D	MAIN APRON	N/S APRONS
Fighters								
F-14B/D								
F-15C/E								
F-16C/CJ/CG								
F/A-18A/C								
F-117A								
OA/A-10								
EA-6B								
AV-8B								
Bombers								
B-1B								
B-2A								
B-52H								
Heavy								
C-5 (all)								
C-17A								
C-130 (all)								
AC-130								
EC-130E								
EC-130H								



raft	RWY 14-32	Overruns	TXY A	TXY B	TXY C	TXY D	MAIN APRON	N/S APRONS
Heavy (cont.)								
EC-130H								
MC-130E								
C-141 (all)								
KC-10A								
KC-135R								
KC-130F/R								
RC-135V								
E-2C								
EP-3E								
P-3B/C								
S-3B								
IL-76T								
IL-76D/MD								
IL-76MF								
AN-124								
767-200ER								
L-1011-500								



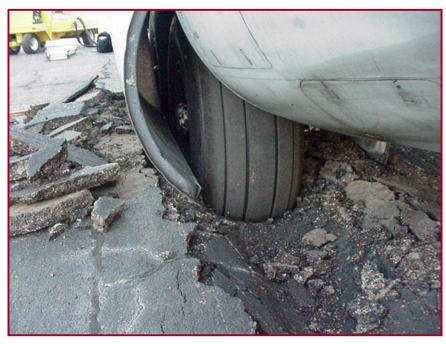
Determine structural suitability of each area

of the airfield for potential mission aircraft

	<u>Oi ti</u>	ie aiiii	<u>cia ioi</u>	poter	iliai IIII	331011	anciai	
Aircraft	RWY 14-32	Overruns	TXY A	TXY B	TXY C	TXY D	MAIN APRON	N/S APRONS
Others								
U-2S								
C-21A								
RC-12N								
C-20G								
C-2A								
Predator								
Rotary Wing								
UH-60A								
UH-3H								
C/MH-53E/M								
HH-60G/H								
AH-64A								
SH-60F								
C/HH-46D/E								
A/UH-1N/W								



Contingency Airfield Evaluation



Why?





Contingency Airfield Evaluation



Questions?